

## HI-STEAM SAM-451 SHIRT FINISHER SUGGESTED PROGRAMS

(Times shown in seconds)

	Program 1	Program 2	Program 3	Program 4	Program 5	Program 6	Program 7	Program 8	Program 9
<b>Garment Type</b>	<b>Regular Shirts &amp; Blouses</b>  (damp)	<b>Shirts</b>  Medium thick Fabric  (damp)	<b>Shirts</b>  Heavy thick Fabric (denim, etc.)  (damp)	<b>Lab Coats</b>  (damp)	<b>Polo Shirts</b>  (dry)	<b>Silk Shirts Blouses, Dresses</b>  (dry cleaned)  (dry)	<b>Suit Jackets</b>  (dry cleaned)  (dry)	<b>Suit Jackets</b>  (wet-cleaned)  (3% humidity-almost dry)	<b>Regular Shirts</b>  Thin Fabric  (damp)
<b>Steam</b>	3	3	3	3	5	5	5	5	2
<b>Steam &amp; Air Mix</b>	3	3	3	5	10	3	5	10	2
<b>Hot Air</b>	35	45	55	60	0	0	0	5	25
<b>Cold Air</b>	5	5	5	5	5	5	5	8	5
<b>Total Cycle Time</b>	<b>46 seconds</b>	<b>56 seconds</b>	<b>66 seconds</b>	<b>73 seconds</b>	<b>20 seconds</b>	<b>13 seconds</b>	<b>15 seconds</b>	<b>28 seconds</b>	<b>34 seconds</b>

- These are approximate times, which may vary depending on (a) the extraction rate of the washer, (b) steam pressure, (c) type and thickness of fabric.

Aug. 8, 2012